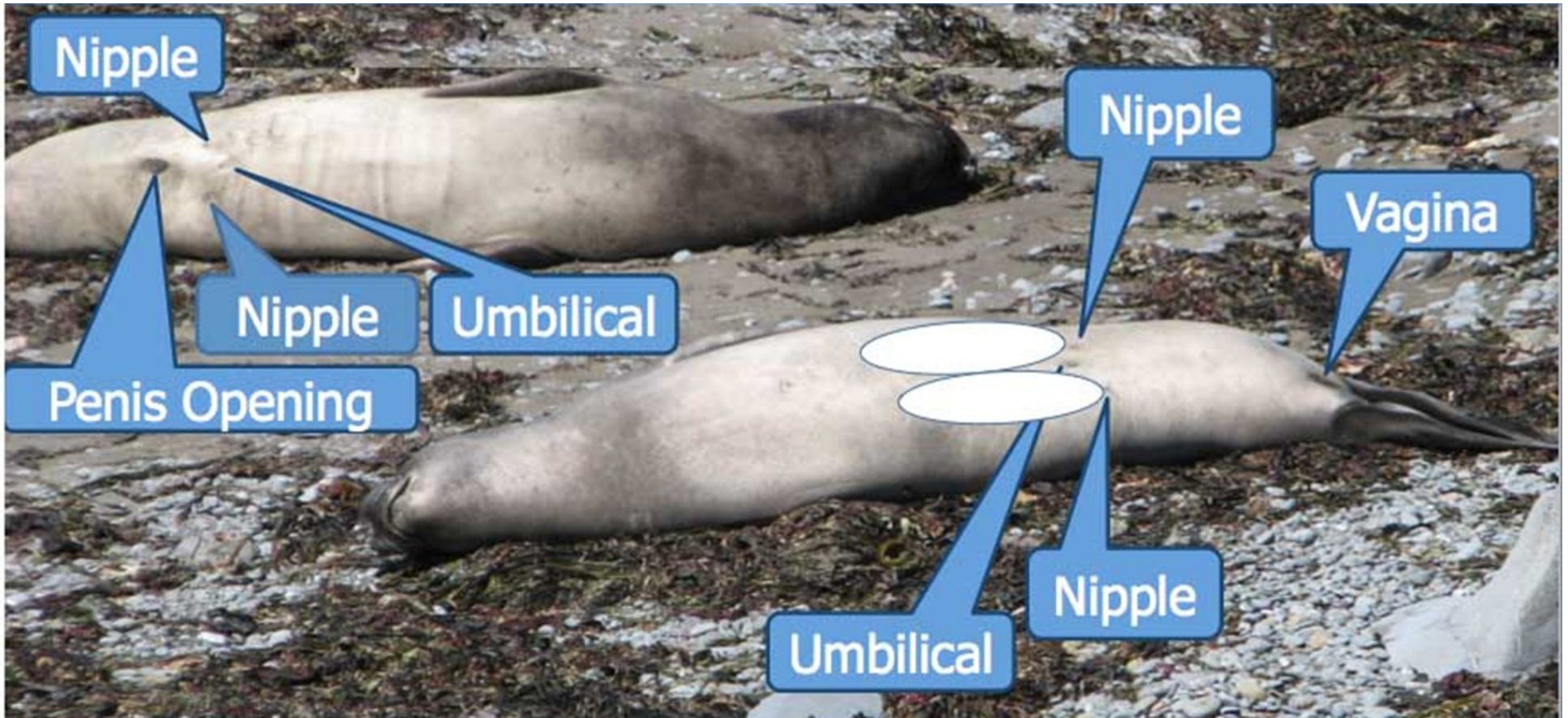


ANATOMY AND NURSING FACTS



Mammary glands include 2 elliptical sacks that reside under the abdomen blubber. In a large female, each sack is approximately 22" long, 8" wide and 3" thick. Milk volume ranges from 2 to 5.5 quarts. The daily milk yield is 1% of her arrival weight—about 5 quarts for a 1,000 pound female. Total milk yield during the nursing period is 30% of her arrival weight—about 34 gallons. Total weight loss is 40% of her arrival weight or about 400 pounds.